

Cuadro 9.1

## Número total de horas trabajadas por el personal de los establecimientos manufactureros por subsector de actividad y tamaño

(Miles de horas)

Subsector de actividad y tamaño	1991	1994	1997	1998	1999	2000
<b>Total</b>	<b>6,980,361</b>	<b>6,836,675</b>	<b>7,596,405</b>	<b>8,225,239</b>	<b>7,642,057</b>	<b>7,888,133</b>
Grande	3,560,209	2,408,707	3,099,927	3,314,615	2,951,890	3,051,249
Mediano	1,090,168	788,088	1,184,711	1,300,753	1,100,327	1,133,809
Pequeño	1,330,377	1,653,041	1,601,073	1,748,771	1,608,350	1,676,230
Micro	999,606	1,986,837	1,710,694	1,861,100	1,981,490	2,026,845
<b>Productos alimenticios, bebidas y tabaco</b>	<b>1,625,258</b>	<b>2,035,471</b>	<b>2,083,140</b>	<b>2,219,745</b>	<b>2,016,194</b>	<b>2,063,708</b>
Grande	824,821	808,189	900,209	941,235	854,789	868,603
Mediano	192,135	146,432	215,567	236,321	174,899	183,579
Pequeño	215,753	320,641	315,169	341,300	287,015	297,009
Micro	392,550	760,207	652,195	700,889	699,491	714,517
<b>Textiles, prendas de vestir e industria del cuero</b>	<b>1,093,685</b>	<b>967,518</b>	<b>1,416,602</b>	<b>1,568,461</b>	<b>1,272,853</b>	<b>1,292,833</b>
Grande	453,345	283,546	605,201	652,518	367,957	372,803
Mediano	235,633	127,727	287,689	319,960	283,540	283,729
Pequeño	299,628	310,203	316,572	357,471	347,499	365,926
Micro	105,079	246,040	207,140	238,512	273,857	270,375
<b>Industrias de la madera y productos de madera</b>	<b>373,406</b>	<b>418,096</b>	<b>448,119</b>	<b>481,159</b>	<b>475,852</b>	<b>504,992</b>
Grande	79,512	31,431	51,941	58,359	49,159	52,596
Mediano	60,731	40,125	67,391	74,961	56,244	57,074
Pequeño	128,076	149,133	141,531	148,886	135,279	146,993
Micro	105,087	197,405	187,256	198,953	235,170	248,329
<b>Papel y productos de papel, imprentas y editoriales</b>	<b>374,120</b>	<b>513,595</b>	<b>474,882</b>	<b>505,989</b>	<b>539,709</b>	<b>564,853</b>
Grande	135,940	138,984	126,416	132,777	143,777	149,054
Mediano	83,555	71,687	87,341	96,001	109,185	108,645
Pequeño	86,518	144,516	139,512	146,476	149,326	151,379
Micro	68,109	158,407	121,613	130,735	137,421	155,775
<b>Sustancias químicas, productos derivados del carbón, de hule y de plástico</b>	<b>769,004</b>	<b>750,656</b>	<b>845,792</b>	<b>913,212</b>	<b>955,964</b>	<b>989,843</b>
Grande	371,566	309,939	343,387	363,900	472,216	489,950
Mediano	166,877	134,672	200,299	216,316	171,563	177,001
Pequeño	191,487	251,551	245,576	268,510	233,108	241,695
Micro	39,074	54,493	56,530	64,486	79,077	81,197
<b>Productos minerales no metálicos</b>	<b>387,223</b>	<b>459,628</b>	<b>406,067</b>	<b>437,866</b>	<b>433,470</b>	<b>435,172</b>
Grande	173,629	133,491	130,957	137,516	137,070	140,964
Mediano	37,016	47,106	42,916	45,808	38,662	40,381
Pequeño	71,997	112,131	88,178	92,216	90,257	91,403
Micro	104,581	166,898	144,016	162,326	167,481	162,424
<b>Industrias metálicas básicas</b>	<b>240,210</b>	<b>86,255</b>	<b>121,224</b>	<b>125,080</b>	<b>120,927</b>	<b>120,995</b>
Grande	176,768	55,853	92,902	94,059	92,667	92,613
Mediano	28,695	19,247	16,146	17,121	17,029	17,353
Pequeño	28,554	10,787	9,673	10,633	9,971	9,719
Micro	6,194	367	2,503	3,267	1,260	1,310
<b>Productos metálicos, maquinaria y equipo</b>	<b>2,040,874</b>	<b>1,527,820</b>	<b>1,708,212</b>	<b>1,871,249</b>	<b>1,732,548</b>	<b>1,812,129</b>
Grande	1,314,251	626,955	821,782	903,138	811,033	859,869
Mediano	268,275	188,240	252,452	278,368	237,473	253,416
Pequeño	290,476	332,941	316,204	352,433	334,759	350,505
Micro	167,871	379,682	317,774	337,310	349,283	348,339
<b>Otras industrias manufactureras</b>	<b>76,579</b>	<b>77,632</b>	<b>92,362</b>	<b>102,474</b>	<b>94,537</b>	<b>103,606</b>
Grande	30,378	20,315	27,132	31,113	23,222	24,797
Mediano	17,252	12,851	14,910	15,897	11,732	12,631
Pequeño	17,888	21,131	28,658	30,846	21,136	21,601
Micro	11,061	23,334	21,662	24,618	38,447	44,577

\* La suma de los parciales puede no coincidir con los totales debido al redondeo.

Fuente: Encuesta Nacional de Empleo, Salarios, Tecnología y Capacitación. STPS-INEGI.